



# Parts Manual

Mfg. No: 25T237-0282-F1



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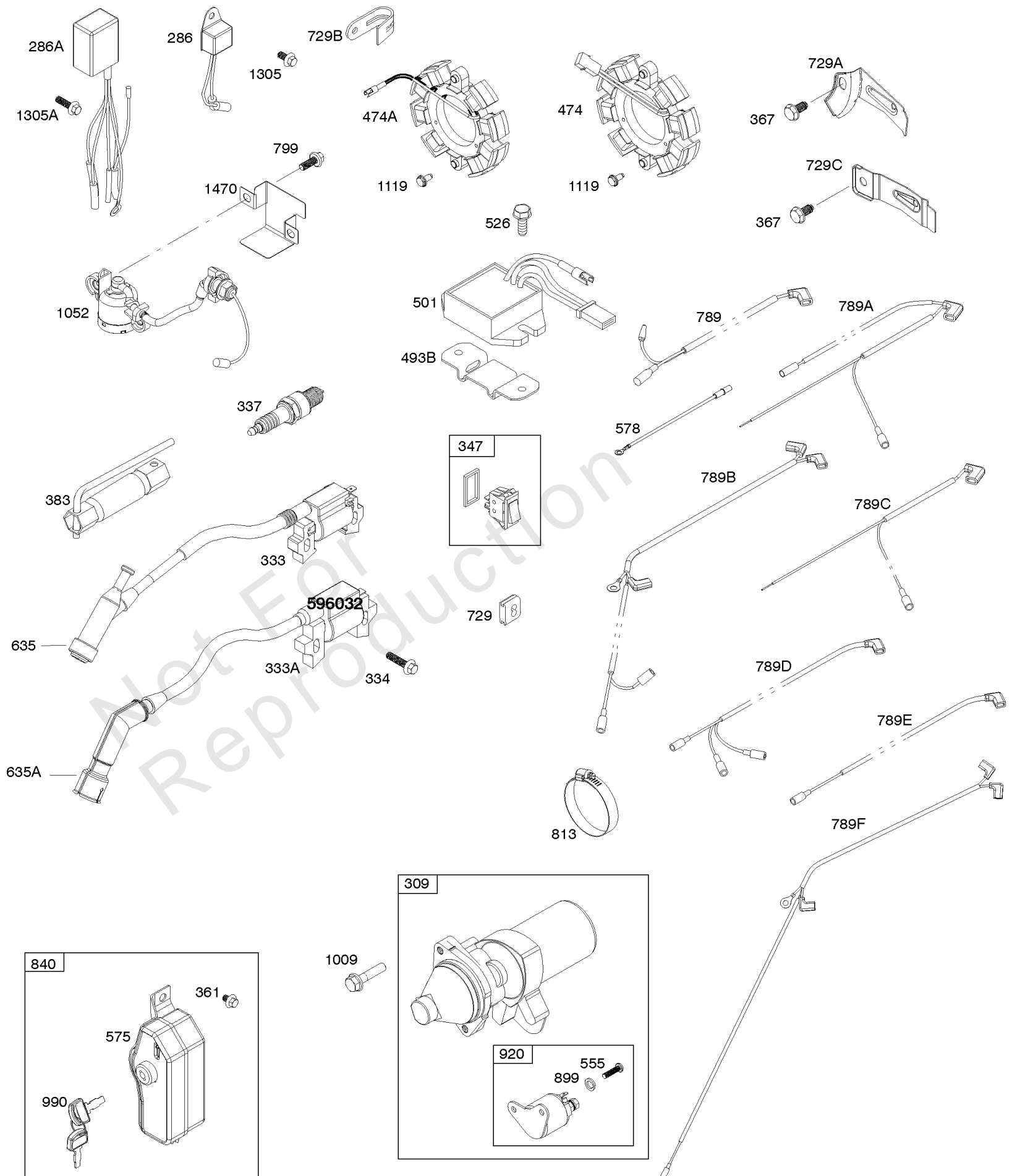


## Air Cleaner

REF NO	PART NO	QTY	DESCRIPTION
11	797768		TUBE, Breather
11B	799832		TUBE, Breather
163	797756		GASKET, Air Cleaner
163A	799883		GASKET, Air Cleaner
176	799834		SEAL, O-Ring -(Air Cleaner Base)
185	591808		NUT -(Air Cleaner Base)
411	797686		SCREW -(Air Cleaner Base to Air Cleaner Bracket)
412	799830		NUT -(Air Cleaner Cover)
445	491588S		FILTER, A/C Cartridge
445B	799818		FILTER, A/C Cartridge
467	691985		KNOB, Air Cleaner Cover
535	591778		FILTER-AIR CLEANER FO
549	799833		WASHER -(Air Cleaner)
643	591806		RETAINER, Air Filter
717	591809		BRACKET, Air Cleaner
875	799776		BASE, Air Cleaner
875A	591804		BASE, Air Cleaner
875D	595058		BASE, Air Cleaner
875B	799831		BASE, Air Cleaner
964	799159		CAP, Connector
967	798795		FILTER, Pre Cleaner
968	791082		COVER, Air Cleaner
968A	591803		COVER, Air Cleaner
968B	799829		COVER, Air Cleaner
1408	690939		NUT -(Air Cleaner Bracket)
1453	591807		SEAL, Air Cleaner Cover
1469	70007GS		WASHER -(Air Cleaner Bracket)
1469A	22097GS		WASHER -(Air Cleaner Bracket)

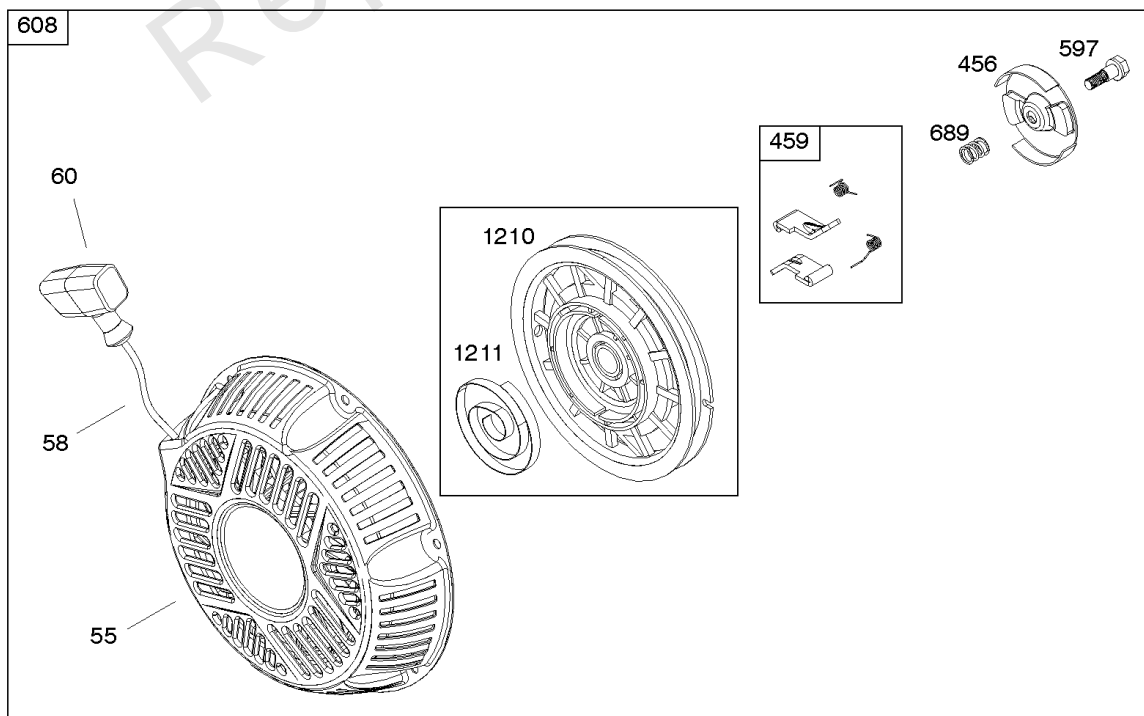
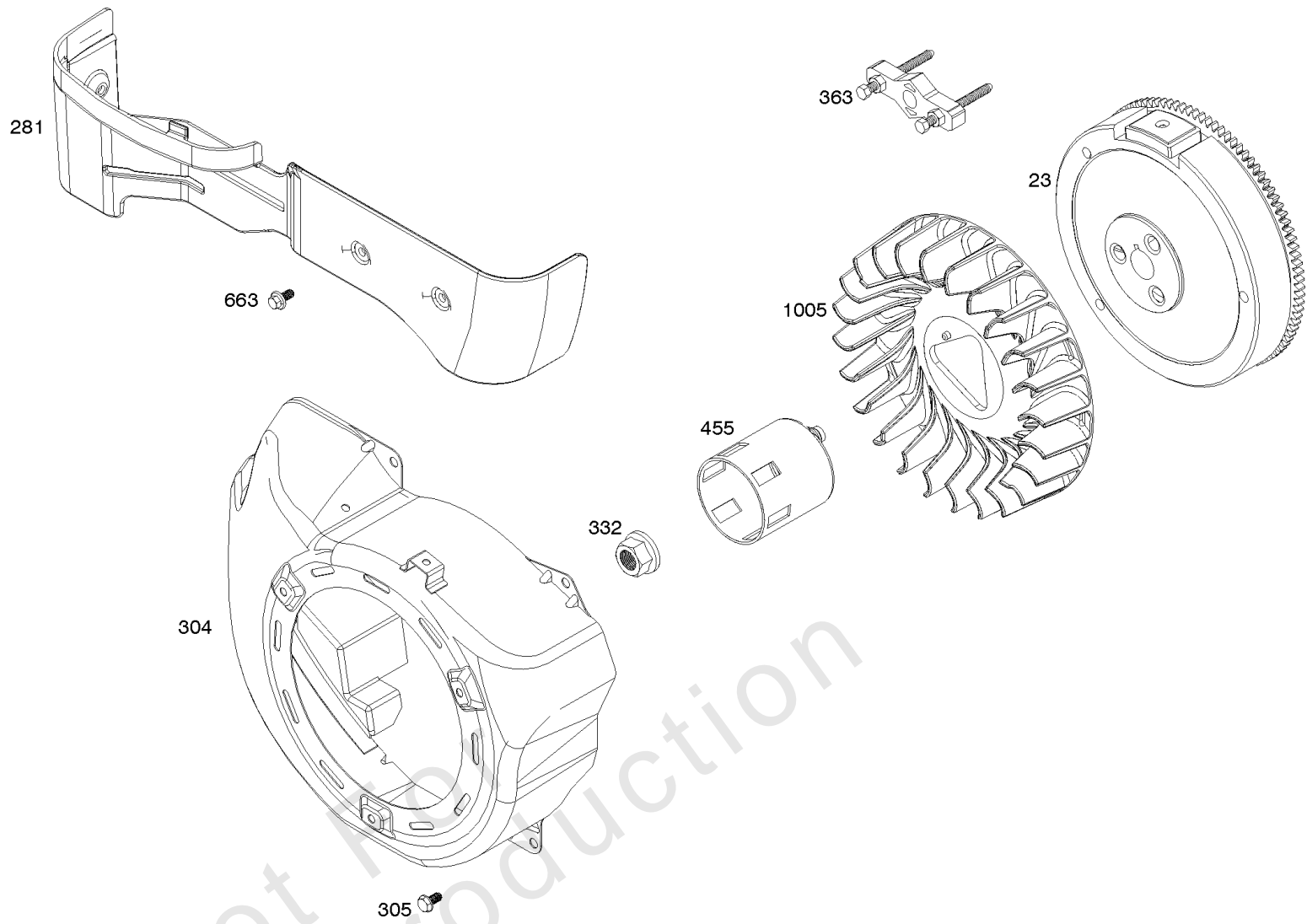
# Alternator, Armature, Electrical System, Ignition, Spark Plug

Mfg. No: 25T237-0282-F1



## Alternator, Armature, Electrical System, Ignition, Spark Plug

REF NO	PART NO	QTY	DESCRIPTION
286	797772		MODULE, Oil Sensor
286A	591729		MODULE, Oil Sensor
309	797775		MOTOR, Starter
333	797769		ARMATURE, Magneto
333A	798616		ARMATURE, Magneto
334	797655		SCREW -(Magneto Armature)
337	798615		PLUG, Spark
347	797340		SWITCH, Rocker
361	798618		SCREW -(Starting Switch)
367	798618		SCREW -(Wire Clip)
383	19576S		WRENCH, Spark Plug
474	591100		ALTERNATOR -(10 Amp)
493B	691177		BRACKET, Mounting
501	845907		REGULATOR
526	690297		SCREW -(Regulator)
555	799532		SCREW -(Starter Solenoid)
575	591371		SWITCH, Starting
578	596032		WIRE ASSEMBLY -(Jumper Wire)
635	797658		BOOT, Spark Plug
635A	797685		BOOT, Spark Plug
729	797750		CLIP, Wire
729A	799844		CLIP, Wire
729B	592311		CLIP, Wire
729C	593137		CLIP, Wire
789	797856		HARNESS, Wiring
789A	590985		HARNESS, Wiring
789C	590371		HARNESS, Wiring
789D	590372		HARNESS, Wiring
789E	591390		HARNESS, Wiring
789F	593722		HARNESS, Wiring
799	798975		SCREW -(Oil Sensor)
813	590392		CLAMP
840	594476		KIT, Panel
899	799642		WASHER -(Starter Solenoid)
920	799481		SOLENOID, Starter
990	590996		SET, Key
1009	797776		SCREW -(USE REFERENCE 697 ONLY)
1052	797771		SENSOR, Oil
1119	799845		SCREW -(Alternator)
1305	798618		SCREW -(Oil Sensor Module)
1305A	797686		SCREW -(Oil Sensor Module)
1470	592071		SHIELD, Oil Sensor

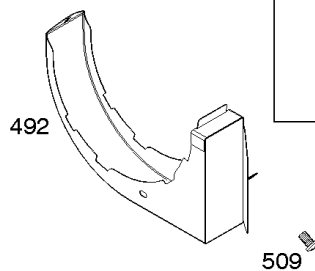
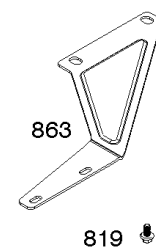
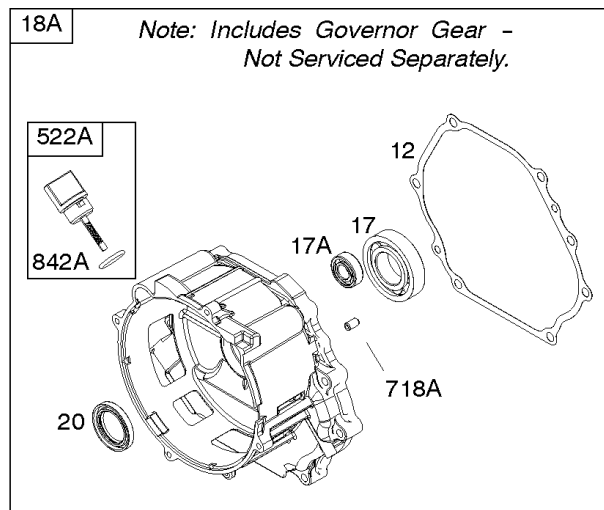
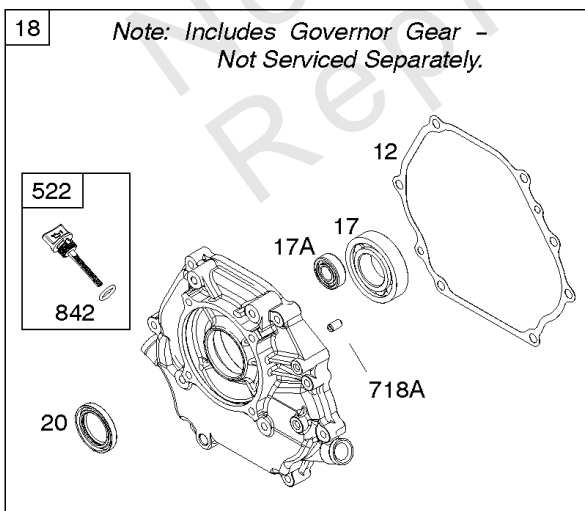
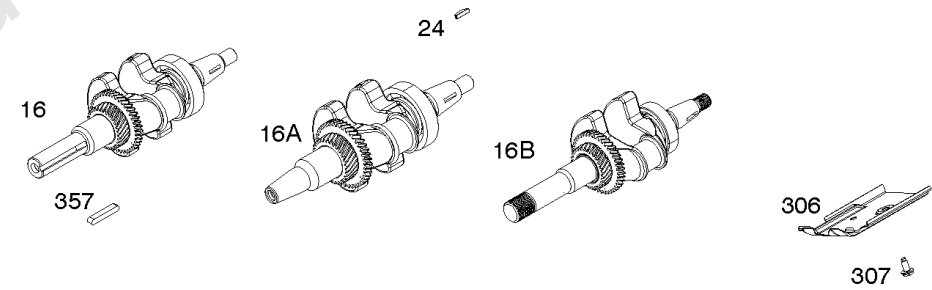
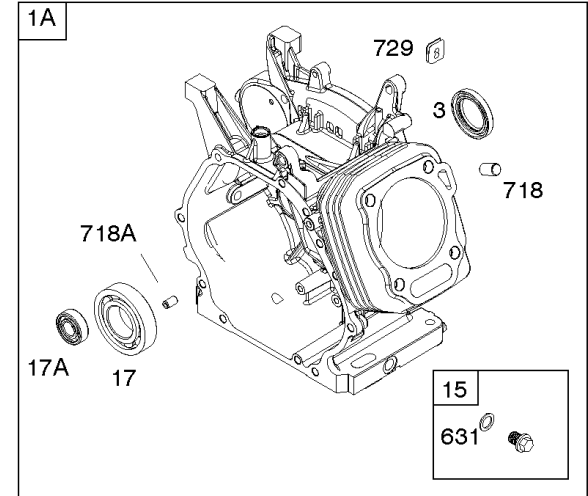
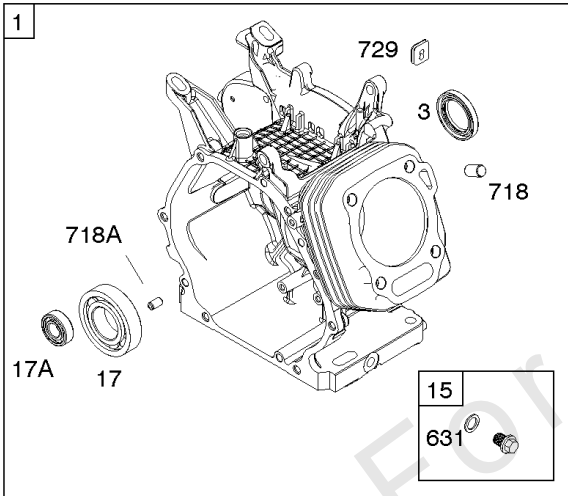
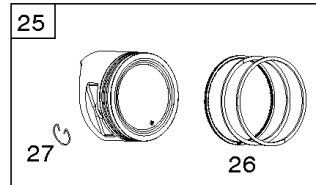
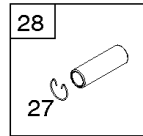
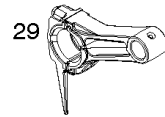
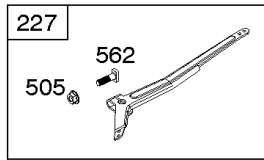




## **Blower Housing, Flywheel, Rewind Starter**

REF NO	PART NO	QTY	DESCRIPTION
23	591095		FLYWHEEL
55	799974		HOUSING, Rewind Starter
58	693389		ROPE, Starter -(Cut To Required Length)
60	691915		GRIP, Starter Rope
65	797654		SCREW -(Rewind Starter)
281	590986		PANEL, Control
304	799968		HOUSING, Blower
305	798618		SCREW -(Blower Housing)
332	797811		NUT -(Flywheel)
363	19203		PULLER, Flywheel
455	797746		CUP, Flywheel
456	799973		PLATE, Pawl Friction
459	799976		PAWL, Ratchet
597	799972		SCREW -(Pawl Friction Plate)
608	797747		STARTER, Rewind
663	799846		SCREW -(Control Panel)
689	799669		SPRING, Friction
1005	797748		FAN, Flywheel
1210	799975		PULLEY/SPRING ASSEMBLY -(Pulley)
1211	799975		PULLEY/SPRING ASSEMBLY -(Spring)

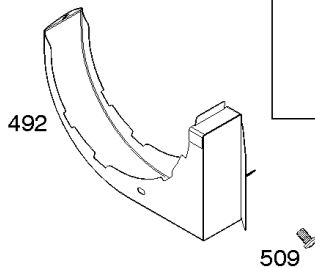
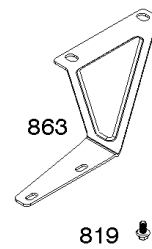
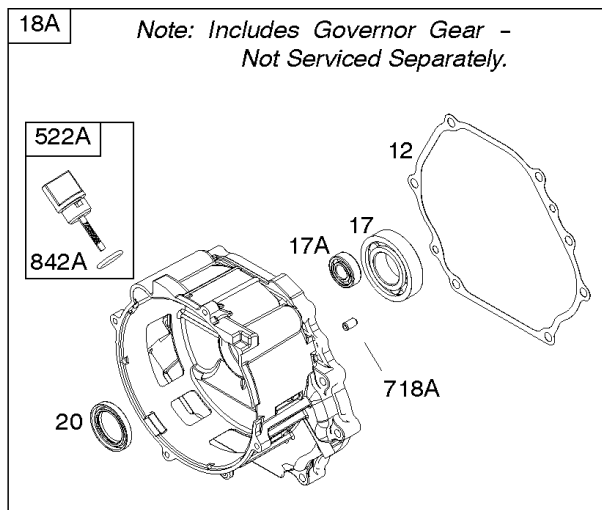
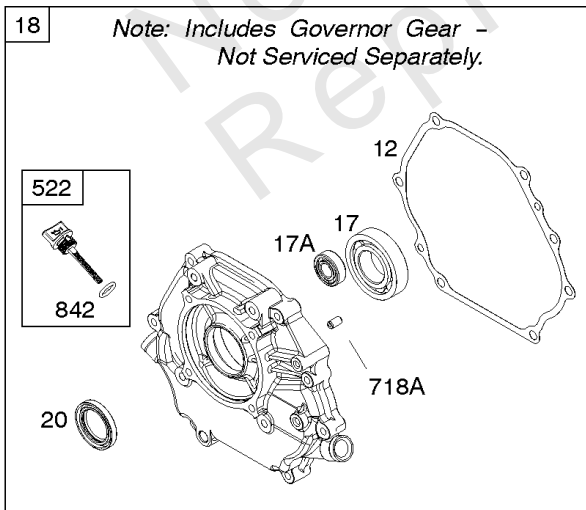
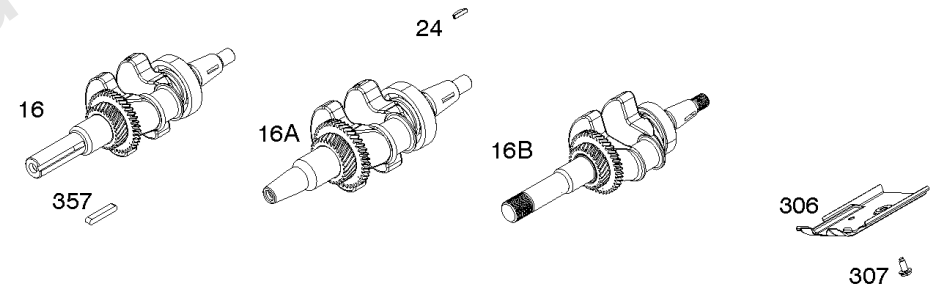
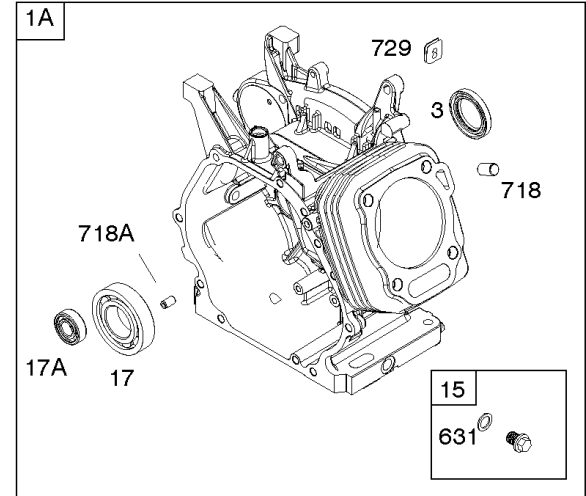
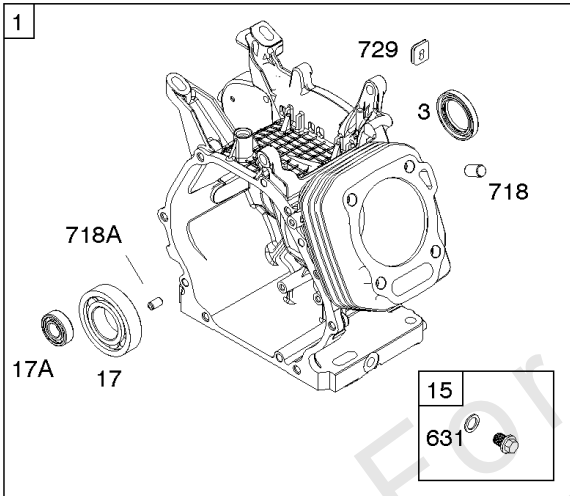
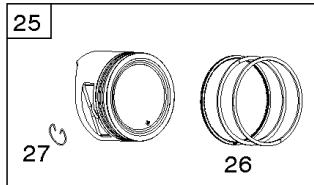
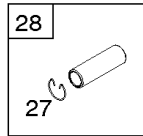
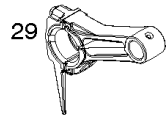
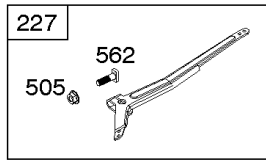
- 1319 WARNING LABEL
- 1319A WARNING LABEL
- 1036 EMISSIONS LABEL



## Camshaft, Crankcase Cover, Crankshaft, Cylinder, Exhaust Bracket, Piston/Rings/

REF NO	PART NO	QTY	DESCRIPTION
1	799967		CYLINDER ASSEMBLY
3	797766		SEAL, Oil -(Magneto Side)
12	797789		GASKET, Crankcase
15	797793		PLUG, Oil Drain
16	590961		CRANKSHAFT
17	797765		BEARING, Ball -(Crankshaft)
17A	797764		BEARING, Ball -(Counterweight)
18A	797760		COVER, Crankcase -(Includes Governor Gear - Not Serviced Separately)
20	797766		SEAL, Oil -(PTO Side)
22	797795		SCREW -(Crankcase Cover/Sump)
24	797812		KEY, Flywheel
25	799535		PISTON ASSEMBLY -(Standard)
25	799537		PISTON ASSEMBLY -(.020 Oversize)
25	799536		PISTON ASSEMBLY -(.010 Oversize)
26	799539		SET, Ring -(.010 Oversize)
26	799540		SET, Ring -(.020 Oversize)
26	799538		SET, Ring -(Standard)
27	797803		LOCK, Piston Pin
28	797799		PIN, Piston
29	797804		ROD, Connecting
46	797851		CAMSHAFT
227	799924		LEVER, Governor Control
306	797749		SHIELD, Cylinder
307	798618		SCREW -(Cylinder Shield)
309	797775		MOTOR, Starter
357	590960		KEY, Drive Pulley
492	798839		SHIELD, Crankcase
505	690939		NUT -(Governor Control Lever)
509	798840		SCREW -(Crankcase Shield)
522	799941		PLUG, Dipstick/Fill
562	797230		BOLT -(Governor Control Lever)
614	797229		PIN, Cotter
616	797805		CRANK, Governor
631	797794		WASHER -(Oil Drain Plug)
718	797792		PIN, Locating -(Cylinder Head)
718A	797761		PIN, Locating -(Crankcase Cover)
729	797750		CLIP, Wire
758	797852		COUNTERWEIGHT

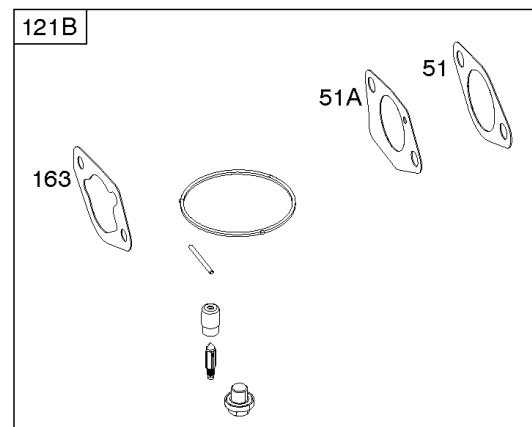
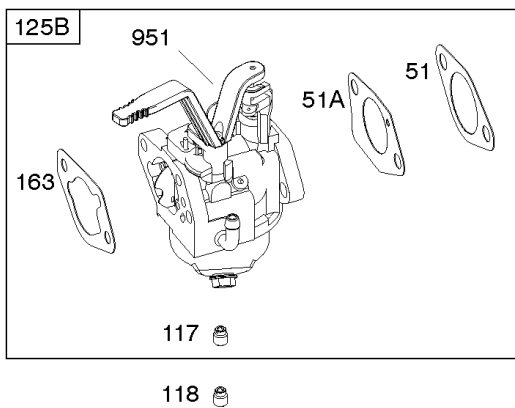
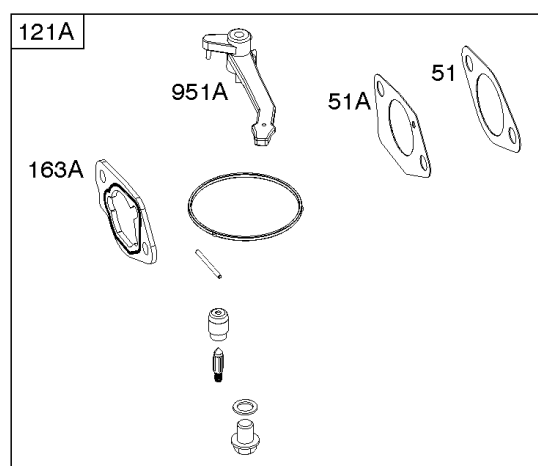
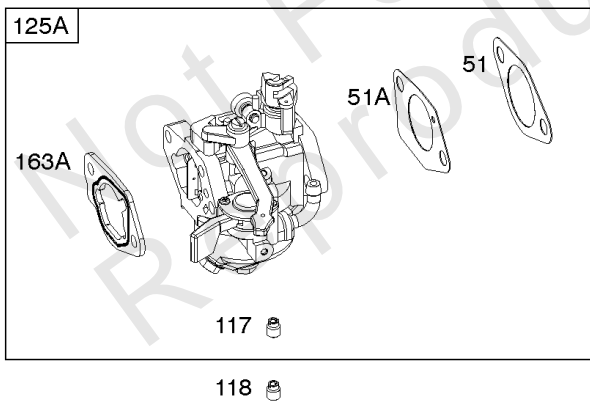
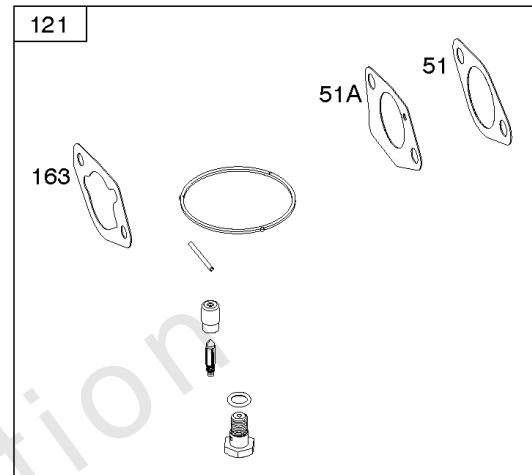
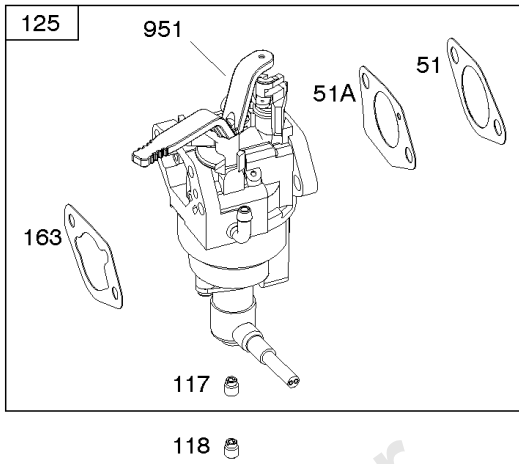
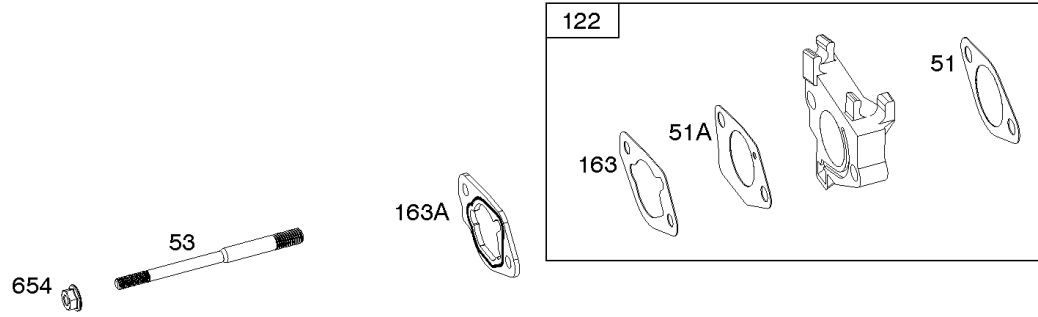
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- 1319A WARNING LABEL
- 1036 EMISSIONS LABEL



**Camshaft, Crankcase Cover, Crankshaft, Cylinder, Exhaust Bracket, Piston/Rings/**

REF NO	PART NO	QTY	DESCRIPTION
819	798618		SCREW -(Muffler Bracket)
842	797327		SEAL, O-Ring -(Dipstick Tube)
863	798297		BRACKET, Muffler
1036	-----		Label-Emissions -(Available From A Briggs & Stratton Authorized Dealer)
1319	794467		LABEL, Warning
1319A	797669		LABEL, Warning

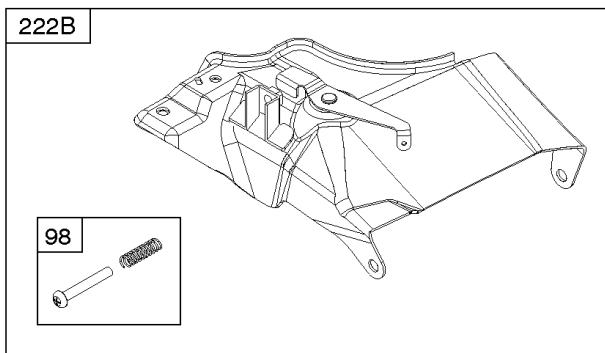
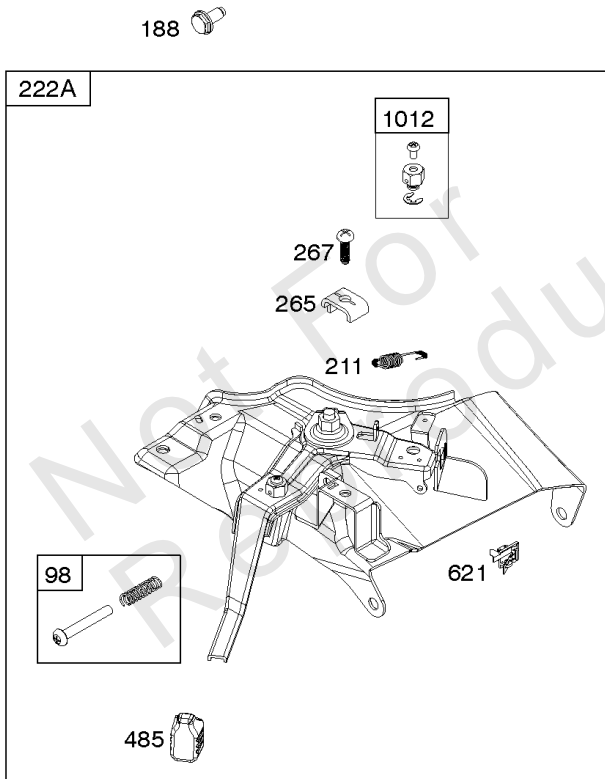
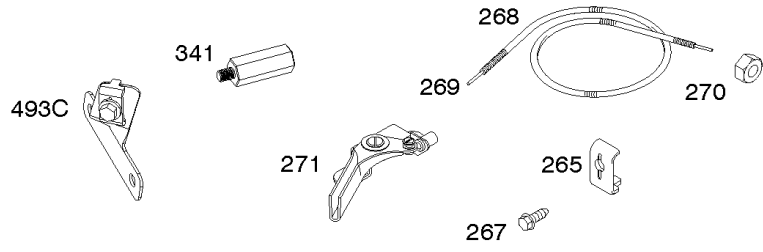
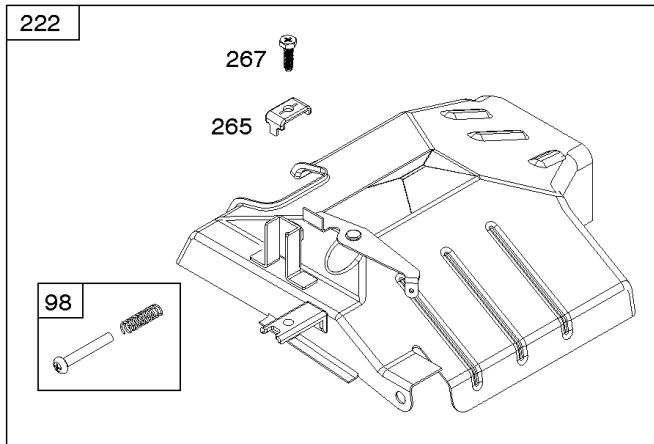
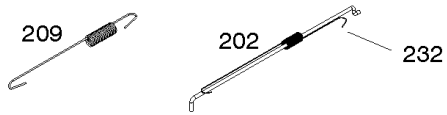
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## Carburetor

REF NO	PART NO	QTY	DESCRIPTION
51	797845		GASKET, Intake
51A	797755		GASKET, Intake
53	590390		STUD -(Carburetor)
117	590451		JET, Main -(Standard)
118	590452		JET, Main -(High Altitude)
121A	590453		KIT, Carburetor Overhaul
122	799961		SPACER, Carburetor
125A	799882		CARBURETOR
163	797756		GASKET, Air Cleaner
163A	799883		GASKET, Air Cleaner
654	690939		NUT -(Carburetor)
951	797759		LEVER, Choke
951A	593102		LEVER, Choke

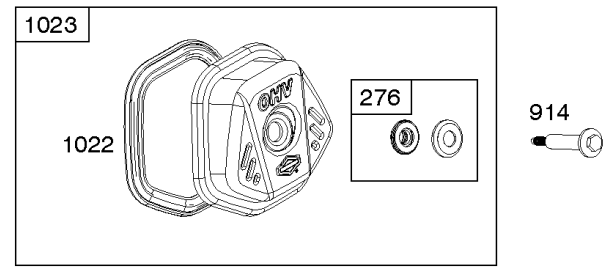
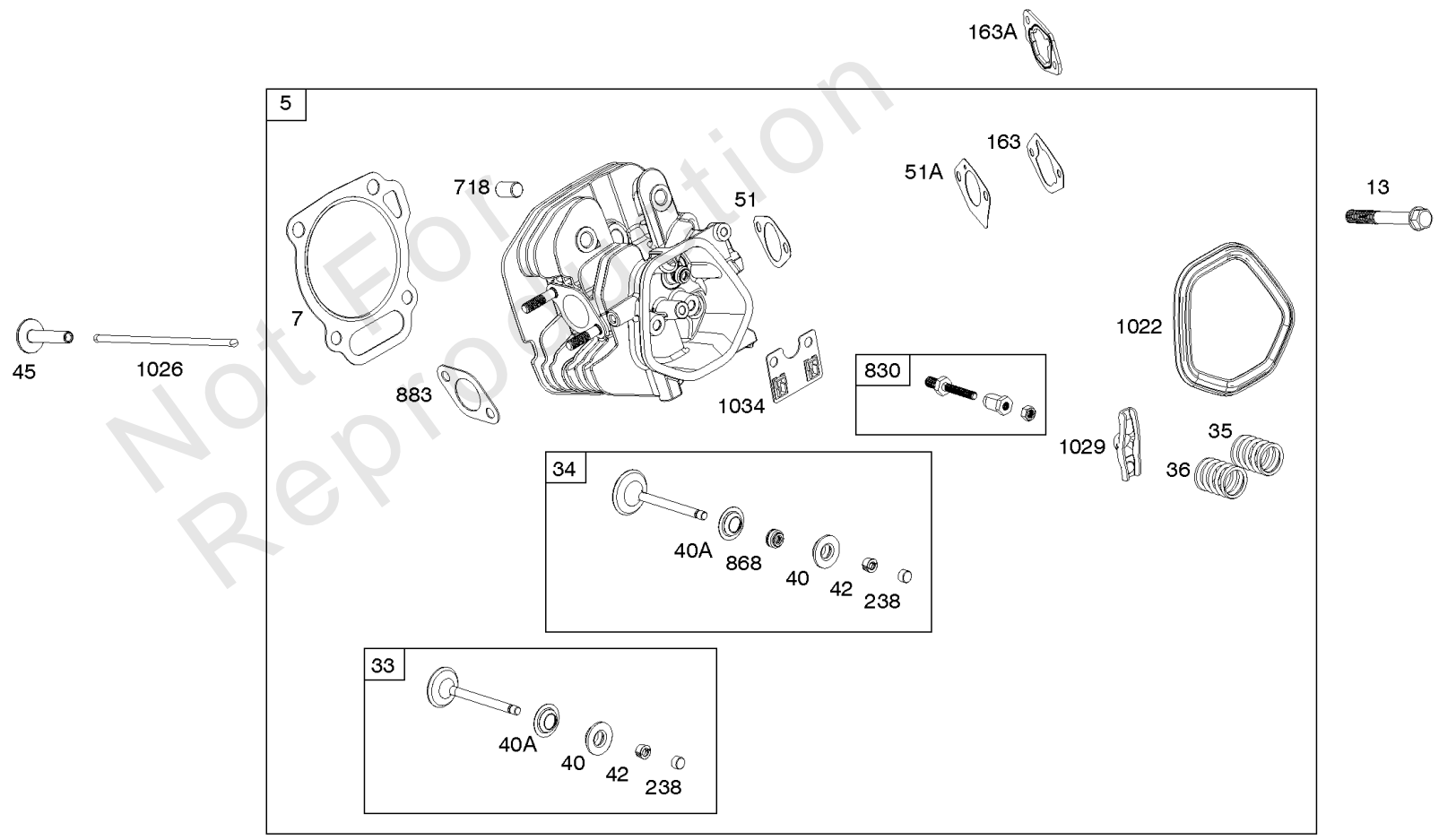
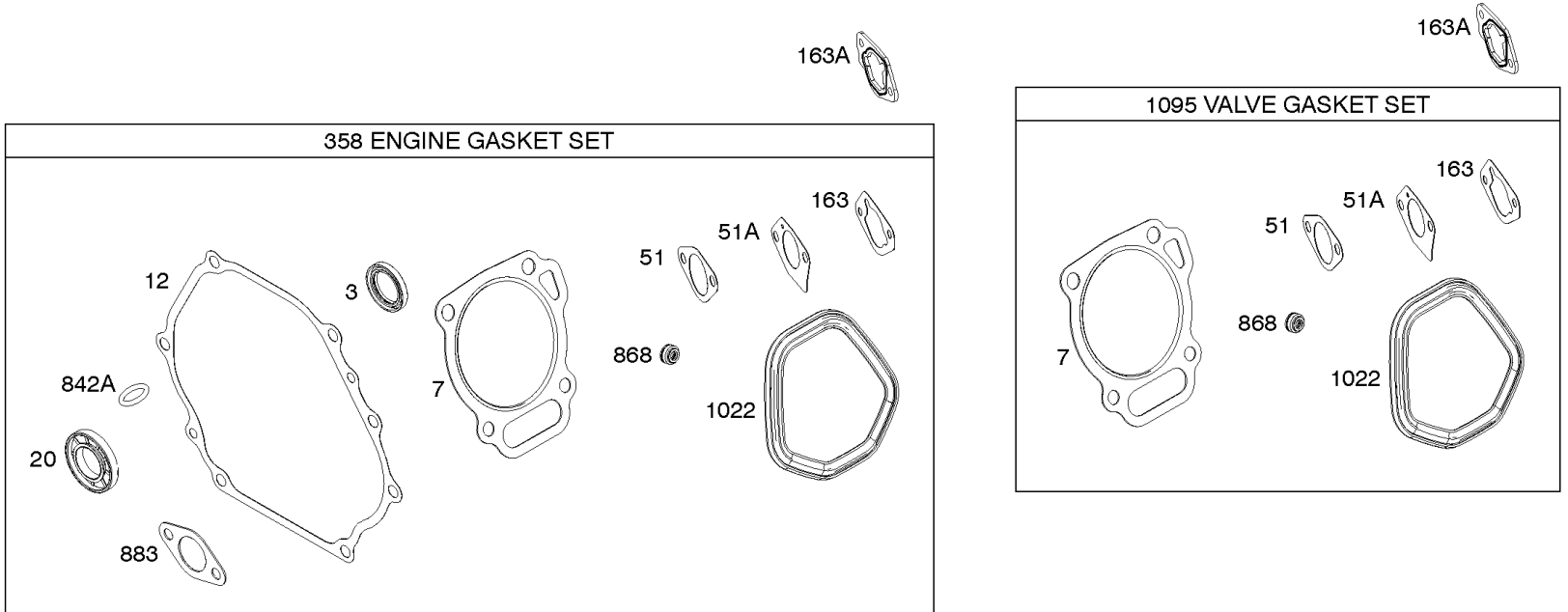
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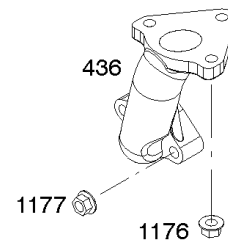
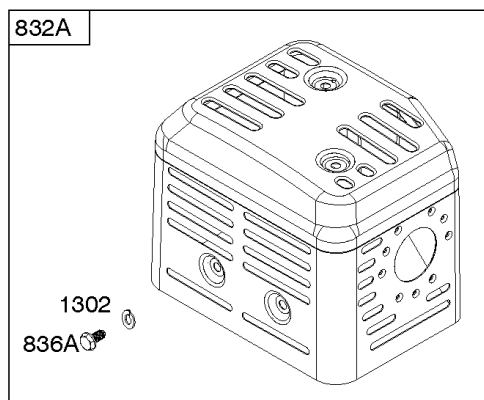
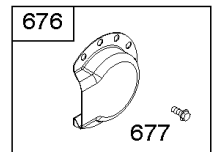
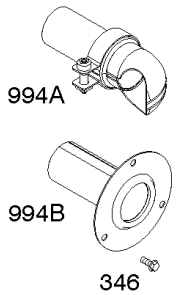
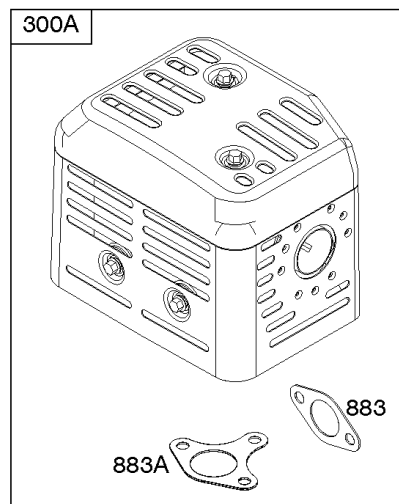
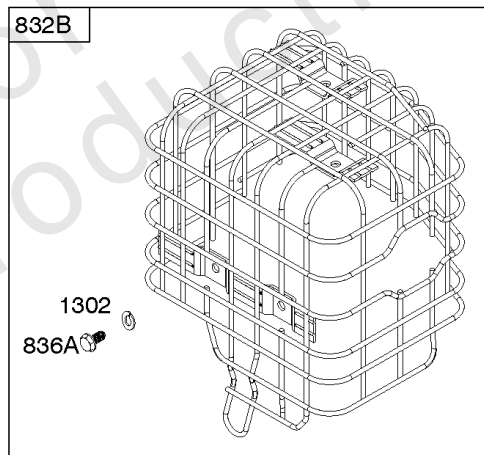
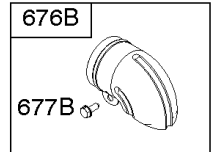
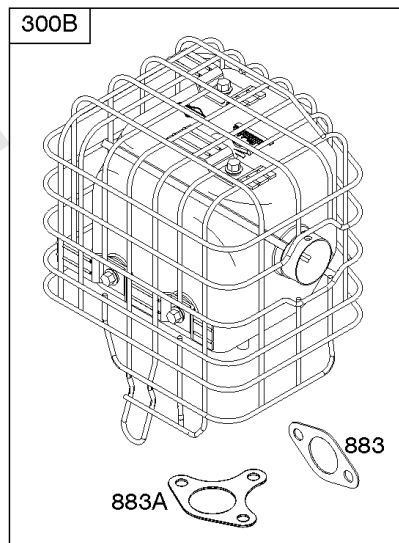
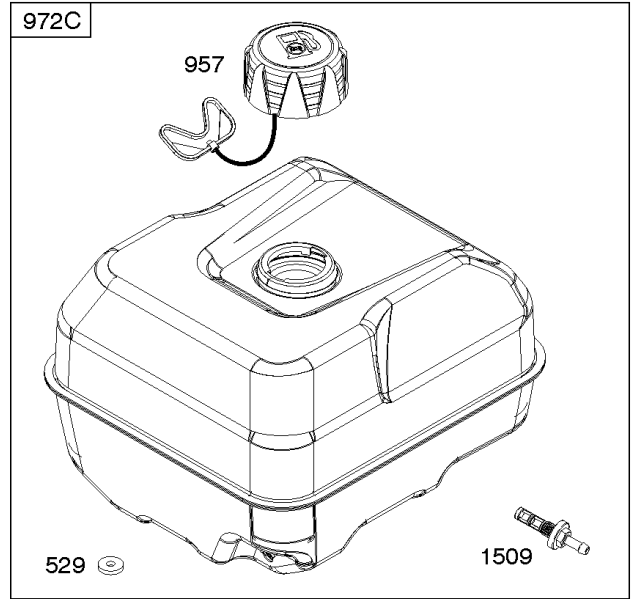
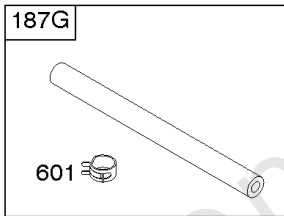
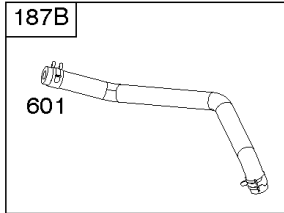
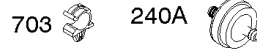
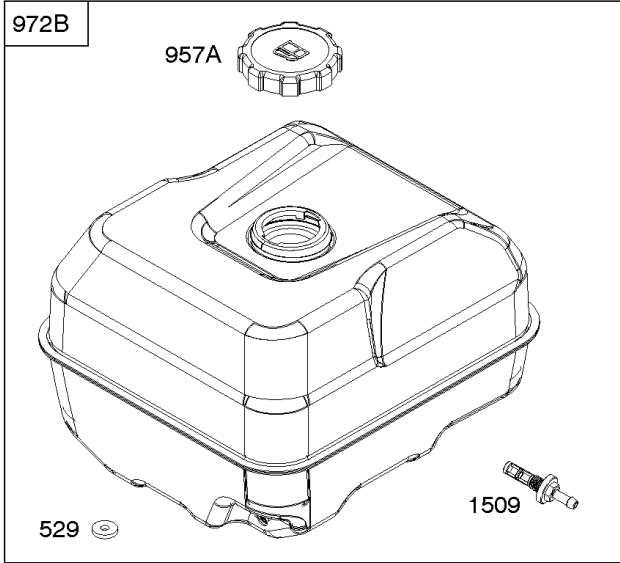
## Controls, Governor Spring

REF NO	PART NO	QTY	DESCRIPTION
98	592978		KIT, Idle Speed -(High Speed Adjustment)
188	798618		SCREW -(Control Bracket)
202	797810		LINK, Mechanical Governor
209	592073		SPRING, Governor
211	799927		SPRING, Governed Idle
222	797751		BRACKET, Control
222A	590375		BRACKET, Control
222B	591173		BRACKET, Control
232	797809		SPRING, Governor Link
265	691024		CLAMP, Casing
267	699492		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
341	591341		STUD -(Mounting Bracket) (Remote Choke)
485	797339		KNOB, Control
493C	591342		BRACKET, Mounting
621	692310		SWITCH, Stop
1012	590378		RETAINER, Link



## Cylinder Head, Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
3	797766		SEAL, Oil -(Magneto Side)
5	799801		HEAD, Cylinder
7	799534		GASKET, Cylinder Head
12	797789		GASKET, Crankcase
13	797791		SCREW -(Cylinder Head)
20	797766		SEAL, Oil -(PTO Side)
33	797778		VALVE, Exhaust
34	797777		VALVE, Intake
35	797780		SPRING, Valve -(Intake)
36	797780		SPRING, Valve -(Exhaust)
40	797781		RETAINER, Valve
40A	797782		RETAINER, Valve
42	797783		KEEPER, Valve
45	797786		TAPPET, Valve
51	797845		GASKET, Intake
51A	797755		GASKET, Intake
163	797756		GASKET, Air Cleaner
163A	799883		GASKET, Air Cleaner
238	797784		CAP, Valve
276	590987		WASHER, Sealing -(Rocker Cover)
358	799952		GASKET SET, Engine
718	797792		PIN, Locating -(Cylinder Head)
830	591088		STUD, Rocker Arm -Used After Code Date 11043000
830	798954		STUD, Rocker Arm -(Rocker Arm) -Used Before Code Date 11050100
868	797854		SEAL, Valve -(Intake)
883	797770		GASKET, Exhaust
914	797848		SCREW -(Rocker Cover)
1022	797846		GASKET, Rocker Cover
1023	799778		COVER, Rocker
1026	799966		ROD, Push -Used After Code Date 11043000
1026	797785		ROD, Push -Used Before Code Date 11050100
1029	797779		ARM, Rocker -Used Before Code Date 11050100
1029	591087		ARM, Rocker -Used After Code Date 11043000
1034	797787		GUIDE, Push Rod
1095	799953		GASKET SET, Valve



## Exhaust System, Fuel Supply

REF NO	PART NO	QTY	DESCRIPTION
187B	590374		LINE, Fuel
190	590964		SCREW -(Fuel Tank)
240A	394358S		FILTER, Fuel
300A	590379		MUFFLER
300B	591018		MUFFLER
346	699203		SCREW -(Spark Arrestor)
436	799796		MANIFOLD, Exhaust
529	799933		GROMMET -(Fuel Tank)
601	791850		CLAMP, Hose
676	590953		DEFLECTOR, Muffler
676B	697816		DEFLECTOR, Muffler
677	699203		SCREW -(Muffler Deflector)
677B	699776		SCREW -(Muffler Deflector)
703	590967		CLIP -(Fuel Hose)
705	590965		NUT -(Fuel Tank)
832A	590380		GUARD, Muffler
832B	591019		GUARD, Muffler
836A	798976		SCREW -(Muffler Guard)
883	797770		GASKET, Exhaust
883A	799797		GASKET, Exhaust
957	84007570		CAP, Fuel Tank
957A	794641		CAP, Fuel Tank
972B	590966		TANK, Fuel
972C	591339		TANK, Fuel
994A	594233		ARRESTOR, Spark
994B	796399		ARRESTOR, Spark
1176	590965		NUT -(Exhaust Manifold)
1177	590965		NUT -(Muffler)
1302	590457		WASHER -(Muffler Guard)
1345	792917		FILTER, Filler Neck
1509	797346		OUTLET, Tank

## Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	25T2370045	1	Replacement Engine
	590953	1	DEFLECTOR, Muffler -Add Part
-----			Top No-Load Speed: 3750 -Trim: F1
-----			Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
-----			Service Note: Transfer Governor Spring to replacement engine.

Not For Reproduction

